1. PRODUCT AND COMPANY IDENTIFICATION

<table>
<thead>
<tr>
<th>Product name</th>
<th>Hexamethylenediamine</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product Number</td>
<td>H11696</td>
</tr>
<tr>
<td>Brand</td>
<td>Aldrich</td>
</tr>
<tr>
<td>Supplier</td>
<td>Sigma-Aldrich</td>
</tr>
<tr>
<td></td>
<td>3050 Spruce Street</td>
</tr>
<tr>
<td></td>
<td>SAINT LOUIS MO 63103</td>
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<tr>
<td></td>
<td>USA</td>
</tr>
<tr>
<td>Telephone</td>
<td>+1 800-325-5832</td>
</tr>
<tr>
<td>Fax</td>
<td>+1 800-325-5052</td>
</tr>
<tr>
<td>Emergency Phone #</td>
<td>(314) 776-6555</td>
</tr>
<tr>
<td>Preparation Information</td>
<td>Sigma-Aldrich Corporation</td>
</tr>
<tr>
<td></td>
<td>Product Safety - Americas Region</td>
</tr>
<tr>
<td></td>
<td>1-800-521-8956</td>
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2. HAZARDS IDENTIFICATION

Emergency Overview

**OSHA Hazards**
- Target Organ Effect, Harmful by ingestion., Harmful by skin absorption., Corrosive

**Target Organs**
- Liver

**GHS Classification**
- Acute toxicity, Dermal (Category 4)
- Acute toxicity, Oral (Category 4)
- Skin corrosion (Category 1B)
- Serious eye damage (Category 1)
- Specific target organ toxicity - single exposure (Category 3)
- Acute aquatic toxicity (Category 3)

**GHS Label elements, including precautionary statements**

**Pictogram**

| Signal word | Danger |

**Hazard statement(s)**
- H302 + H312: Harmful if swallowed or in contact with skin.
- H314: Causes severe skin burns and eye damage.
- H335: May cause respiratory irritation.
- H402: Harmful to aquatic life.

**Precautionary statement(s)**
- P261: Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
- P280: Wear protective gloves/ protective clothing/ eye protection/ face protection.
- P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310: Immediately call a POISON CENTER or doctor/ physician.
HMIS Classification
Health hazard: 3
Chronic Health Hazard: *
Flammability: 2
Physical hazards: 1

NFPA Rating
Health hazard: 3
Fire: 2
Reactivity Hazard: 1

Potential Health Effects
- Inhalation: May be harmful if inhaled. Material is extremely destructive to the tissue of the mucous membranes and upper respiratory tract.
- Skin: Harmful if absorbed through skin. Causes skin burns.
- Eyes: Causes eye burns.
- Ingestion: Harmful if swallowed.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms: 1,6-Diaminohexane
1,6-Hexanediamine
Formula: C₆H₁₆N₂
Molecular Weight: 116.2 g/mol

<table>
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<tr>
<th>CAS-No.</th>
<th>EC-No.</th>
<th>Index-No.</th>
<th>Concentration</th>
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<td>124-09-4</td>
<td>204-679-6</td>
<td>612-104-00-9</td>
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4. FIRST AID MEASURES

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIRE-FIGHTING MEASURES

Conditions of flammability
Not flammable or combustible.

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special protective equipment for fire-fighters
Wear self contained breathing apparatus for fire fighting if necessary.

Hazardous combustion products
Hazardous decomposition products formed under fire conditions. - Carbon oxides, nitrogen oxides (NOx)

6. ACCIDENTAL RELEASE MEASURES
Personal precautions
Use personal protective equipment. Avoid dust formation. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.

Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

Methods and materials for containment and cleaning up
Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling
Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Provide appropriate exhaust ventilation at places where dust is formed.

Conditions for safe storage
Keep container tightly closed in a dry and well-ventilated place. Hygroscopic. Store under inert gas.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
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<tr>
<td>Hexamethylenediamine</td>
<td>124-09-4</td>
<td>TWA</td>
<td>0.5 ppm</td>
<td>USA. ACGIH Threshold Limit Values (TLV)</td>
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<tr>
<td>Remarks</td>
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<td></td>
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</table>

Remarks: Upper Respiratory Tract & skin irritation

<table>
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<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>USA. Workplace Environmental Exposure Levels (WEEL)</td>
</tr>
</tbody>
</table>

Personal protective equipment

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection
Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Form: solid
Colour

Colourless

Safety data

pH
12.4 at 100 g/l at 25 °C (77 °F)

Melting point/freezing point
Melting point/range: 42 - 45 °C (108 - 113 °F) - lit.

Boiling point
204 - 205 °C (399 - 401 °F)

Flash point
80 °C (176 °F) - closed cup

Ignition temperature
no data available

Autoignition temperature
no data available

Lower explosion limit
0.7 % (V)

Upper explosion limit
6.3 % (V)

Vapour pressure
no data available

Density
0.89 g/cm³ at 25 °C (77 °F)

Water solubility
no data available

Partition coefficient: n-octanol/water
log Pow: 0.02

Relative vapour density
4.01

- (Air = 1.0)

Odour
no data available

Odour Threshold
no data available

Evaporation rate
no data available

10. STABILITY AND REACTIVITY

Chemical stability
hygroscopic Stable under recommended storage conditions.

Possibility of hazardous reactions
no data available

Conditions to avoid
no data available

Materials to avoid
acids, Acid chlorides, Acid anhydrides, Strong oxidizing agents, Carbon dioxide (CO2)

Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides, nitrogen oxides (NOx)
Other decomposition products - no data available

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Oral LD50
LD50 Oral - rat - 750 mg/kg

Inhalation LC50
Dermal LD50
LD50 Dermal - rabbit - 1,110 mg/kg

Other information on acute toxicity
no data available

Skin corrosion/irritation
no data available
Serious eye damage/eye irritation
no data available

Respiratory or skin sensitization
no data available

Germ cell mutagenicity
no data available

Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
no data available

Teratogenicity
no data available

Specific target organ toxicity - single exposure (Globally Harmonized System)
May cause respiratory irritation.

Specific target organ toxicity - repeated exposure (Globally Harmonized System)
no data available

Aspiration hazard
no data available

Potential health effects

Inhalation: May be harmful if inhaled. Material is extremely destructive to the tissue of the mucous membranes and upper respiratory tract.

Ingestion: Harmful if swallowed.

Skin: Harmful if absorbed through skin. Causes skin burns.

Eyes: Causes eye burns.

Signs and Symptoms of Exposure
burning sensation, Cough, wheezing, laryngitis, Shortness of breath, spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin.

Synergistic effects
no data available

Additional Information
RTECS: MO1180000

12. ECOLOGICAL INFORMATION

Toxicity

Toxicity to fish: LC50 - Leuciscus idus (Golden orfe) - 62 mg/l - 96 h

Toxicity to daphnia and other aquatic invertebrates: EC50 - Daphnia magna (Water flea) - 23.4 mg/l - 48 h
Persistence and degradability
Biodegradability Result: 56 % - Partially biodegradable.

Bioaccumulative potential
no data available

Mobility in soil
no data available

PBT and vPvB assessment
no data available

Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life.

13. DISPOSAL CONSIDERATIONS

Product
Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 2280 Class: 8 Packing group: III
Proper shipping name: Hexamethylenediamine, solid
Marine pollutant: No
Poison Inhalation Hazard: No

IMDG
UN number: 2280 Class: 8 Packing group: III EMS-No: F-A, S-B
Proper shipping name: HEXAMETHYLENEDIAMINE, SOLID
Marine pollutant: No

IATA
UN number: 2280 Class: 8 Packing group: III
Proper shipping name: Hexamethylenediamine, solid

15. REGULATORY INFORMATION

OSHA Hazards
Target Organ Effect, Harmful by ingestion., Harmful by skin absorption., Corrosive

SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Revision Date</th>
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<tbody>
<tr>
<td>124-09-4</td>
<td>2007-03-01</td>
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Pennsylvania Right To Know Components

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</tr>
</tbody>
</table>
New Jersey Right To Know Components

Hexamethylenediamine

CAS-No. 124-09-4

Revision Date 2007-03-01

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Further Information

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