1. PRODUCT AND COMPANY IDENTIFICATION

Product name: (S)-(-)-Limonene
Product Number: 218367
Brand: Aldrich
Company: Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO  63103
USA
Telephone: +1 800-325-5832
Fax: +1 800-325-5052
Emergency Phone #: (314) 776-6555

2. HAZARDS IDENTIFICATION

Emergency Overview
OSHA Hazards
Combustible Liquid, Skin sensitiser, Irritant

GHS Label elements, including precautionary statements
Pictogram

Signal word
Warning
Hazard statement(s)
H226 Flammable liquid and vapour.
H303 May be harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H400 Very toxic to aquatic life.

Precautionary statement(s)
P273 Avoid release to the environment.
P280 Wear protective gloves.

HMIS Classification
Health hazard: 2
Flammability: 2
Physical hazards: 0

NFPA Rating
Health hazard: 2
Fire: 2
Reactivity Hazard: 0

Potential Health Effects
Inhalation May be harmful if inhaled. Causes respiratory tract irritation.
Skin May be harmful if absorbed through skin. Causes skin irritation.
Eyes Causes eye irritation.
Ingestion May be harmful if swallowed.

3. COMPOSITION/INFORMATION ON INGREDIENTS
Synonyms: (S)-4-Isopropenyl-1-methyl cyclohexene
(-)-Carvene
(-)-p-Mentha-1,8-diene

Formula: \( \text{C}_{10}\text{H}_{16} \)
Molecular Weight: 136.23 g/mol

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<th>CAS-No.</th>
<th>EC-No.</th>
<th>Index-No.</th>
<th>Concentration</th>
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<tr>
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<td>5989-54-8</td>
<td>227-815-6</td>
<td>601-029-00-7</td>
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4. FIRST AID MEASURES

**General advice**
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

**If inhaled**
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

**In case of skin contact**
Wash off with soap and plenty of water. Consult a physician.

**In case of eye contact**
Flush eyes with water as a precaution.

**If swallowed**
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media**
For small (incipient) fires, use media such as "alcohol" foam, dry chemical, or carbon dioxide. For large fires, apply water from as far as possible. Use very large quantities (flooding) of water applied as a mist or spray; solid streams of water may be ineffective. Cool all affected containers with flooding quantities of water.

**Special protective equipment for fire-fighters**
Wear self contained breathing apparatus for fire fighting if necessary.

**Further information**
Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions**
Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

**Environmental precautions**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

**Methods and materials for containment and cleaning up**
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

7. HANDLING AND STORAGE

**Precautions for safe handling**
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.
Conditions for safe storage
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in cool place.

8. EXPOSURE CONTROLS/PERSOAL PROTECTION

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection
Complete suit protecting against chemicals, Flame retardant antistatic protective clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Form clear, liquid
Colour light yellow

Safety data

pH no data available
Melting point no data available
Boiling point 175 - 177 °C (347 - 351 °F) - lit.
Flash point 43 °C (109 °F) - closed cup
Ignition temperature no data available
Lower explosion limit 0.7 %(%(V)
Upper explosion limit 6.1 %(%V
Vapour pressure < 4 hPa (< 3 mmHg) at 14.4 °C (57.9 °F)
Density 0.844 g/cm3 at 25 °C (77 °F)
Water solubility no data available
Relative vapour density 4.7 - (Air = 1.0)

10. STABILITY AND REACTIVITY

Chemical stability
Stable under recommended storage conditions.
Conditions to avoid
Heat, flames and sparks.

Materials to avoid
Strong oxidizing agents

Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides

11. TOXICOLOGICAL INFORMATION

Acute toxicity
LD50 Oral - rat - 5,000 mg/kg
LD50 Dermal - rabbit - > 5,000 mg/kg

Skin corrosion/irritation
Skin - rabbit - Skin irritation - 24 h

Serious eye damage/eye irritation
no data available

Respiratory or skin sensitization
May cause allergic skin reaction.

Germ cell mutagenicity
no data available

Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
no data available

Specific target organ toxicity - single exposure (Globally Harmonized System)
no data available

Specific target organ toxicity - repeated exposure (Globally Harmonized System)
no data available

Aspiration hazard
no data available

Potential health effects
Inhalation May be harmful if inhaled. Causes respiratory tract irritation.
Ingestion May be harmful if swallowed.
Skin May be harmful if absorbed through skin. Causes skin irritation.
Eyes Causes eye irritation.

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Additional Information
RTECS: OS8350000

12. ECOLOGICAL INFORMATION

Toxicity
no data available
Persistence and degradability
no data available

Bioaccumulative potential
no data available

Mobility in soil
no data available

PBT and vPvB assessment
no data available

Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Very toxic to aquatic life.

13. DISPOSAL CONSIDERATIONS

Product
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN-Number: 2052  Class: 3  Packing group: III
Proper shipping name: Dipentene
Marine pollutant: No
Poison Inhalation Hazard: No

IMDG
UN-Number: 2052  Class: 3  Packing group: III  EMS-No: F-E, S-E
Proper shipping name: DIPENTENE
Marine pollutant: Marine pollutant

IATA
UN-Number: 2052  Class: 3  Packing group: III
Proper shipping name: Dipentene

15. REGULATORY INFORMATION

OSHA Hazards
Combustible Liquid, Skin sensitisier, Irritant

DSL Status
All components of this product are on the Canadian DSL list.

SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

<table>
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New Jersey Right To Know Components

L-Limonene

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Further information
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