Material Safety Data Sheet

Version 4.1 Revision Date 05/18/2011 Print Date 09/09/2011

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : 1-Hexene

Product Number : 320323 Brand : Aldrich

Supplier : Sigma-Aldrich

3050 Spruce Street SAINT LOUIS MO 63103

USA

Telephone : +1 800-325-5832 Fax : +1 800-325-5052 Emergency Phone # (For : (314) 776-6555

both supplier and

manufacturer)

Preparation Information : Sigma-Aldrich Corporation

Product Safety - Americas Region

1-800-521-8956

2. HAZARDS IDENTIFICATION

Emergency Overview

OSHA Hazards

Flammable liquid

Target Organs

Central nervous system

GHS Classification

Flammable liquids (Category 2) Aspiration hazard (Category 1)

GHS Label elements, including precautionary statements

Pictogram



Signal word Danger

Hazard statement(s)

H225 Highly flammable liquid and vapour.

H304 May be fatal if swallowed and enters airways.

Precautionary statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.

P331 Do NOT induce vomiting.

HMIS Classification

Health hazard: 0 Flammability: 3 Physical hazards: 0

NFPA Rating

Health hazard: 0 Fire: 3 Reactivity Hazard: 0

Potential Health Effects

InhalationMay be harmful if inhaled. May cause respiratory tract irritation.SkinMay be harmful if absorbed through skin. May cause skin irritation.

Eyes May cause eye irritation.

Ingestion May be harmful if swallowed. Aspiration hazard if swallowed - can enter lungs and

cause damage.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Formula : C₆H₁₂ Molecular Weight : 84.16 g/mol

| CAS-No. | EC-No. | Index-No. | Concentration |
|-----------|-----------|-----------|---------------|
| Hex-1-ene | | | |
| 592-41-6 | 209-753-1 | - | - |

4. FIRST AID MEASURES

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Flush eyes with water as a precaution.

If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

For small (incipient) fires, use media such as "alcohol" foam, dry chemical, or carbon dioxide. For large fires, apply water from as far as possible. Use very large quantities (flooding) of water applied as a mist or spray; solid streams of water may be ineffective. Cool all affected containers with flooding quantities of water.

Special protective equipment for fire-fighters

Wear self contained breathing apparatus for fire fighting if necessary.

Hazardous combustion products

Hazardous decomposition products formed under fire conditions. - Carbon oxides

Further information

Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Methods and materials for containment and cleaning up

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

7. HANDLING AND STORAGE

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Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

Use explosion-proof equipment. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

Conditions for safe storage

Store in cool place. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

| Components | CAS-No. | Value | Control parameters | Basis | |
|-------------|-----------------------------------|-------|--------------------|--|--|
| Hex-1-ene | 592-41-6 | TWA | 50 ppm | USA. ACGIH Threshold Limit Values (TLV) | |
| l lox i one | 332 | , | оо рр | Con an Account Timeshold Ellina Values (121) | |
| Remarks | Central Nervous System impairment | | | | |
| | | | | | |

Personal protective equipment

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type AXBEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection

Complete suit protecting against chemicals, Flame retardant antistatic protective clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Form liquid
Colour colourless

Safety data

pH no data available

Melting -140.0 °C (-220.0 °F)

point/freezing point

Boiling point 60 - 66 °C (140 - 151 °F) - lit. Flash point -25.0 °C (-13.0 °F) - closed cup

Ignition temperature 253 °C (487 °F) Autoignition 253.0 °C (487.4 °F)

temperature

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Lower explosion limit 1.2 %(V)

Vapour pressure 413.3 hPa (310.0 mmHg) at 37.7 °C (99.9 °F)

206.6 hPa (155.0 mmHg) at 21.1 °C (70.0 °F)

Density 0.678 g/mL at 25 °C (77 °F)

Water solubility no data available Partition coefficient: no data available

n-octanol/water

Relative vapour

density

no data available

Odour no data available
Odour Threshold no data available
Evaporation rate no data available

10. STABILITY AND REACTIVITY

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

Vapours may form explosive mixture with air.

Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight.

Materials to avoid

acids, Oxidizing agents

Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Carbon oxides

Other decomposition products - no data available

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Oral LD50

no data available

Inhalation LC50

LC50 Inhalation - rat - 4.0 h - 32000. ppm

Remarks: Behavioral:General anesthetic. Behavioral:Somnolence (general depressed activity). Lungs, Thorax, or Respiration:Other changes.

Dermal LD50

no data available

Other information on acute toxicity

no data available

Skin corrosion/irritation

no data available

Serious eye damage/eye irritation

no data available

Respiratory or skin sensitization

no data available

Germ cell mutagenicity

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable,

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possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a

carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or

anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a

carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

no data available

Teratogenicity

no data available

Specific target organ toxicity - single exposure (Globally Harmonized System)

no data available

Specific target organ toxicity - repeated exposure (Globally Harmonized System)

no data available

Aspiration hazard

May be fatal if swallowed and enters airways. The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Potential health effects

Inhalation May be harmful if inhaled. May cause respiratory tract irritation.

Ingestion May be harmful if swallowed. Aspiration hazard if swallowed - can enter lungs and cause

damage.

Skin May be harmful if absorbed through skin. May cause skin irritation.

Eyes May cause eye irritation.

Signs and Symptoms of Exposure

burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea, Vomiting, May cause cyanosis.

Synergistic effects

no data available

Additional Information

RTECS: MP6670000

12. ECOLOGICAL INFORMATION

Toxicity

no data available

Persistence and degradability

no data available

Bioaccumulative potential

no data available

Mobility in soil

no data available

PBT and vPvB assessment

no data available

Other adverse effects

no data available

13. DISPOSAL CONSIDERATIONS

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Product

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 2370 Class: 3

Proper shipping name: 1-Hexene

Marine pollutant: No

Poison Inhalation Hazard: No

IMDG

UN number: 2370 Class: 3

Proper shipping name: 1-HEXENE

Marine pollutant: No

IATA

UN number: 2370 Class: 3

Proper shipping name: 1-Hexene

Packing group: II EMS-No: F-E, S-D

Packing group: II

Packing group: II

15. REGULATORY INFORMATION

OSHA Hazards

Flammable liquid

SARA 302 Components

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Fire Hazard

Massachusetts Right To Know Components

| | CAS-No. | Revision Date |
|---------------------------------------|----------|----------------------|
| Hex-1-ene | 592-41-6 | 2007-03-01 |
| Pennsylvania Right To Know Components | | |
| | CAS-No. | Revision Date |
| Hex-1-ene | 592-41-6 | 2007-03-01 |
| New Jersey Right To Know Components | | |
| | CAS-No. | Revision Date |
| Hex-1-ene | 592-41-6 | 2007-03-01 |

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Further information

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