1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name : 1-Hexene

Product Number : 320323
Brand : Aldrich

CAS-No. : 592-41-6

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO  63103
USA

Telephone : +1 800-325-5832
Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : (314) 776-6555

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Flammable liquids (Category 2), H225
Aspiration hazard (Category 1), H304

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word : Danger

Hazard statement(s)
H225 : Highly flammable liquid and vapour.
H304 : May be fatal if swallowed and enters airways.

Precautionary statement(s)
P210 : Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 : Keep container tightly closed.
P240 : Ground/bond container and receiving equipment.
P241 : Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 : Use only non-sparking tools.
P243 : Take precautionary measures against static discharge.
P280 : Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P310 : IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.
P303 + P361 + P353  IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P331  Do NOT induce vomiting.
P370 + P378  In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
P403 + P235  Store in a well-ventilated place. Keep cool.
P405  Store locked up.
P501  Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

<table>
<thead>
<tr>
<th>Formula</th>
<th>C_6H_{12}</th>
</tr>
</thead>
<tbody>
<tr>
<td>Molecular Weight</td>
<td>84.16 g/mol</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>592-41-6</td>
</tr>
<tr>
<td>EC-No.</td>
<td>209-753-1</td>
</tr>
</tbody>
</table>

**Hazardous components**

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hex-1-ene</td>
<td>Flam. Liq. 2; Asp. Tox. 1; H225, H304</td>
<td>-</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

**General advice**
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

**If inhaled**
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

**In case of skin contact**
Wash off with soap and plenty of water. Consult a physician.

**In case of eye contact**
Flush eyes with water as a precaution.

**If swallowed**
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11.

4.3 Indication of any immediate medical attention and special treatment needed
no data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

**Suitable extinguishing media**
For small (incipient) fires, use media such as "alcohol" foam, dry chemical, or carbon dioxide. For large fires, apply water from as far as possible. Use very large quantities (flooding) of water applied as a mist or spray; solid streams of water may be ineffective. Cool all affected containers with flooding quantities of water.

5.2 Special hazards arising from the substance or mixture
Carbon oxides

5.3 Advice for firefighters
Wear self contained breathing apparatus for fire fighting if necessary.
5.4 **Further information**
Use water spray to cool unopened containers.

6. **ACCIDENTAL RELEASE MEASURES**

6.1 **Personal precautions, protective equipment and emergency procedures**
Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
For personal protection see section 8.

6.2 **Environmental precautions**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 **Methods and materials for containment and cleaning up**
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

6.4 **Reference to other sections**
For disposal see section 13.

7. **HANDLING AND STORAGE**

7.1 **Precautions for safe handling**
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Use explosion-proof equipment. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.
For precautions see section 2.2.

7.2 **Conditions for safe storage, including any incompatibilities**
Store in cool place. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

7.3 **Specific end use(s)**
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. **EXPOSURE CONTROLS/PERSOAL PROTECTION**

8.1 **Control parameters**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hex-1-ene</td>
<td>592-41-6</td>
<td>TWA</td>
<td>50 ppm</td>
<td>USA, ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td>Remarks</td>
<td>Central Nervous System impairment</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

8.2 **Exposure controls**

**Appropriate engineering controls**
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

**Personal protective equipment**

**Eye/face protection**
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

**Skin protection**
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: 480 min
Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)
Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 30 min
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

Data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection
Complete suit protecting against chemicals. Flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type AXBEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a) Appearance
   Form: liquid
   Colour: colourless
b) Odour
   no data available
c) Odour Threshold
   no data available
d) pH
   no data available
e) Melting point/freezing point
   -140.0 °C (-220.0 °F)
f) Initial boiling point and boiling range
   60 - 66 °C (140 - 151 °F) - lit.
g) Flash point
   -25.0 °C (-13.0 °F) - closed cup
h) Evaporation rate
   no data available
i) Flammability (solid, gas)
   no data available
j) Upper/lower flammability or explosive limits
   Lower explosion limit: 1.2 %(V)
k) Vapour pressure
   413.3 hPa (310.0 mmHg) at 37.7 °C (99.9 °F)
   206.6 hPa (155.0 mmHg) at 21.1 °C (70.0 °F)
l) Vapour density
   no data available
m) Relative density
   0.678 g/mL at 25 °C (77 °F)

n) Water solubility
   no data available

o) Partition coefficient: n-octanol/water
   no data available
p) Auto-ignition
   253.0 °C (487.4 °F)
9.2 Other safety information
no data available

10. STABILITY AND REACTIVITY

10.1 Reactivity
no data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
Vapours may form explosive mixture with air.

10.4 Conditions to avoid
Heat, flames and sparks. Extremes of temperature and direct sunlight.

10.5 Incompatible materials
acids, Oxidizing agents

10.6 Hazardous decomposition products
Other decomposition products - no data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
no data available

LC50 Inhalation - rat - 4.0 h - 32000. ppm
Respiration:Other changes.
Dermal: no data available
no data available

Skin corrosion/irritation
no data available

Serious eye damage/eye irritation
no data available

Respiratory or skin sensitisation
no data available

Germ cell mutagenicity
Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a
carcinogen or potential carcinogen by OSHA.

**Reproductive toxicity**  
no data available

**Specific target organ toxicity - single exposure**  
no data available

**Specific target organ toxicity - repeated exposure**  
no data available

**Aspiration hazard**  
May be fatal if swallowed and enters airways. The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

**Additional Information**  
RTECS: MP6670000

**Central nervous system -**

**12. ECOLOGICAL INFORMATION**

**12.1 Toxicity**  
no data available

**12.2 Persistence and degradability**  
no data available

**12.3 Bioaccumulative potential**  
no data available

**12.4 Mobility in soil**  
no data available

**12.5 Results of PBT and vPvB assessment**  
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

**12.6 Other adverse effects**  
no data available

**13. DISPOSAL CONSIDERATIONS**

**13.1 Waste treatment methods**

**Product**  
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

**Contaminated packaging**  
Dispose of as unused product.

**14. TRANSPORT INFORMATION**

**DOT (US)**  
UN number: 2370  
Class: 3  
Packing group: II

**Proper shipping name:** 1-Hexene  
**Marine pollutant:** No  
**Poison Inhalation Hazard:** No

**IMDG**  
UN number: 2370  
Class: 3  
Packing group: II  
EMS-No: F-E, S-D

**Proper shipping name:** 1-HEXENE  
**Marine pollutant:** No
15. REGULATORY INFORMATION

**SARA 302 Components**
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**
Fire Hazard

**Massachusetts Right To Know Components**

<table>
<thead>
<tr>
<th>Chemical</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hex-1-ene</td>
<td>592-41-6</td>
<td>2007-03-01</td>
</tr>
</tbody>
</table>

**Pennsylvania Right To Know Components**

<table>
<thead>
<tr>
<th>Chemical</th>
<th>CAS-No.</th>
<th>Revision Date</th>
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</thead>
<tbody>
<tr>
<td>Hex-1-ene</td>
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<td>2007-03-01</td>
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</tbody>
</table>

**New Jersey Right To Know Components**

<table>
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<tr>
<th>Chemical</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hex-1-ene</td>
<td>592-41-6</td>
<td>2007-03-01</td>
</tr>
</tbody>
</table>

**California Prop. 65 Components**
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

**Full text of H-Statements referred to under sections 2 and 3.**

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Asp. Tox.</td>
<td>Aspiration hazard</td>
</tr>
<tr>
<td>Flam. Liq.</td>
<td>Flammable liquids</td>
</tr>
<tr>
<td>H225</td>
<td>Highly flammable liquid and vapour.</td>
</tr>
<tr>
<td>H304</td>
<td>May be fatal if swallowed and enters airways.</td>
</tr>
</tbody>
</table>

**HMIS Rating**

<table>
<thead>
<tr>
<th>Hazard Type</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health hazard:</td>
<td>0</td>
</tr>
<tr>
<td>Chronic Health Hazard:</td>
<td>3</td>
</tr>
<tr>
<td>Flammability:</td>
<td>3</td>
</tr>
<tr>
<td>Physical Hazard:</td>
<td>0</td>
</tr>
</tbody>
</table>

**NFPA Rating**

<table>
<thead>
<tr>
<th>Hazard Type</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health hazard:</td>
<td>0</td>
</tr>
<tr>
<td>Fire Hazard:</td>
<td>3</td>
</tr>
<tr>
<td>Reactivity Hazard:</td>
<td>0</td>
</tr>
</tbody>
</table>

**Further information**
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