1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

<table>
<thead>
<tr>
<th>Product name</th>
<th>Hexamethylenediamine</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product Number</td>
<td>H11696</td>
</tr>
<tr>
<td>Brand</td>
<td>Aldrich</td>
</tr>
<tr>
<td>Index-No.</td>
<td>612-104-00-9</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>124-09-4</td>
</tr>
</tbody>
</table>

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

<table>
<thead>
<tr>
<th>Company</th>
<th>Sigma-Aldrich</th>
</tr>
</thead>
<tbody>
<tr>
<td>3050 Spruce Street</td>
<td>SAINT LOUIS MO  63103</td>
</tr>
<tr>
<td>USA</td>
<td></td>
</tr>
<tr>
<td>Telephone</td>
<td>+1 800-325-5832</td>
</tr>
<tr>
<td>Fax</td>
<td>+1 800-325-5052</td>
</tr>
</tbody>
</table>

1.4 Emergency telephone number

| Emergency Phone #    | (314) 776-6555       |

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Acute toxicity, Oral (Category 4), H302
Acute toxicity, Dermal (Category 4), H312
Skin corrosion (Category 1B), H314
Serious eye damage (Category 1), H318
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335
Acute aquatic toxicity (Category 3), H402

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word Danger

Hazard statement(s)

H302 + H312 Harmful if swallowed or in contact with skin
H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H402 Harmful to aquatic life.

Precautionary statement(s)
P260 Do not breathe dust or mist.
P264 Wash skin thoroughly after handling.
2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Synonyms: 1,6-Diaminohexane
1,6-Hexanediame

Formula: C₆H₁₆N₂
Molecular weight: 116.20 g/mol
CAS-No.: 124-09-4
EC-No.: 204-679-6
Index-No.: 612-104-00-9

Hazardous components

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylenediamine</td>
<td>Acute Tox. 4; Skin Corr. 1B; Eye Dam. 1; STOT SE 3; Aquatic Acute 3; H302 + H312, H314, H318, H335, H402</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.
If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media
Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
Carbon oxides, Nitrogen oxides (NOx)

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
No data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up
Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Further processing of solid materials may result in the formation of combustible dusts. The potential for combustible dust formation should be taken into consideration before additional processing occurs.
Provide appropriate exhaust ventilation at places where dust is formed.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place.
Hygroscopic. Store under inert gas.
Storage class (TRGS 510): Non-combustible, corrosive hazardous materials

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters
Components with workplace control parameters
8.2 Exposure controls

**Appropriate engineering controls**
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

**Personal protective equipment**

**Eye/face protection**
Face shield and safety glasses. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

**Skin protection**
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

**Full contact**
Material: Nitrile rubber  
Minimum layer thickness: 0.4 mm  
Break through time: 480 min  
Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

**Splash contact**
Material: Nitrile rubber  
Minimum layer thickness: 0.11 mm  
Break through time: 60 min  
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

**Body Protection**
Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Respiratory protection**
Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**Control of environmental exposure**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

#### 9.1 Information on basic physical and chemical properties

a) **Appearance**
   - Form: solid
   - Colour: colourless

b) **Odour**
   - No data available
c) Odour Threshold: No data available

d) pH: 12.4 at 100 g/l at 25 °C (77 °F)

e) Melting point/freezing point: Melting point/range: 42 - 45 °C (108 - 113 °F) - lit.

f) Initial boiling point and boiling range: 204 - 205 °C (399 - 401 °F)

g) Flash point: 80 °C (176 °F) - closed cup

h) Evaporation rate: No data available

i) Flammability (solid, gas): No data available

j) Upper/lower flammability or explosive limits: Upper explosion limit: 6.3 % (V)

k) Vapour pressure: No data available

l) Vapour density: 4.01 - (Air = 1.0)

m) Relative density: 0.89 g/cm3 at 25 °C (77 °F)

n) Water solubility: No data available

o) Partition coefficient: n-octanol/water: log Pow: 0.02

p) Auto-ignition temperature: No data available

q) Decomposition temperature: No data available

r) Viscosity: No data available

s) Explosive properties: No data available

t) Oxidizing properties: No data available

9.2 Other safety information

Relative vapour density: 4.01 - (Air = 1.0)

10. STABILITY AND REACTIVITY

10.1 Reactivity: No data available

10.2 Chemical stability

hygroscopic
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions: No data available

10.4 Conditions to avoid: No data available

10.5 Incompatible materials

acids, Acid chlorides, Acid anhydrides, Strong oxidizing agents, Carbon dioxide (CO2)

10.6 Hazardous decomposition products

Other decomposition products - No data available
In the event of fire: see section 5
11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - 750 mg/kg
LD50 Dermal - Rabbit - 1,110 mg/kg
No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available

Respiratory or skin sensitisation
No data available

Germ cell mutagenicity
No data available

Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
May cause respiratory irritation.

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information
RTECS: MO1180000
burning sensation, Cough, wheezing, laryngitis, Shortness of breath, spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin.

Liver - Irregularities - Based on Human Evidence
Liver - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity
Toxicity to fish LC50 - Leuciscus idus (Golden orfe) - 62 mg/l - 96 h
Toxicity to daphnia and other aquatic invertebrates EC50 - Daphnia magna (Water flea) - 23.4 mg/l - 48 h
12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product
Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 2280 Class: 8 Packing group: III
Proper shipping name: Hexamethylenediamine, solid
Reportable Quantity (RQ):

Poison Inhalation Hazard: No

IMDG
UN number: 2280 Class: 8 Packing group: III EMS-No: F-A, S-B
Proper shipping name: HEXAMETHYLENEDIAMINE, SOLID

IATA
UN number: 2280 Class: 8 Packing group: III
Proper shipping name: Hexamethylenediamine, solid

15. REGULATORY INFORMATION

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

Hexamethylenediamine CAS-No. 124-09-4 Revision Date 1993-04-24

Pennsylvania Right To Know Components

Hexamethylenediamine CAS-No. 124-09-4 Revision Date 1993-04-24

New Jersey Right To Know Components

Hexamethylenediamine CAS-No. 124-09-4 Revision Date 1993-04-24

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Acute Tox. Acute toxicity
Aquatic Acute Acute aquatic toxicity
Eye Dam. Serious eye damage
H302 Harmful if swallowed.
H302 + H312 Harmful if swallowed or in contact with skin
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

HMIS Rating
Health hazard: 3
Chronic Health Hazard: *
Flammability: 2
Physical Hazard 1

NFPA Rating
Health hazard: 3
Fire Hazard: 2
Reactivity Hazard: 1
Health hazard: 1
Fire Hazard: 2
Reactivity Hazard: 0

Further information
Copyright 2015 Sigma-Aldrich Co. LLC. License granted to make unlimited paper copies for internal use only. The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Preparation Information
Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

Version: 5.7      Revision Date: 02/26/2015      Print Date: 05/14/2015