1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name: Hydroquinone

Product Number: H9003
Brand: Sigma-Aldrich
Index-No.: 604-005-00-4

CAS-No.: 123-31-9

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

Company: Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO  63103
USA

Telephone: +1 800-325-5832
Fax: +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone #: (314) 776-6555

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Acute toxicity, Oral (Category 4), H302
Serious eye damage (Category 1), H318
Skin sensitisation (Category 1), H317
Germ cell mutagenicity (Category 2), H341
Carcinogenicity (Category 2), H351
Acute aquatic toxicity (Category 1), H400
Chronic aquatic toxicity (Category 1), H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word: Danger

Hazard statement(s)
H302 Harmful if swallowed.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H410 Very toxic to aquatic life with long lasting effects.
Precautionary statement(s)
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Synonyms : 1,4-Benzenediol
            1,4-Dihydroxybenzene

Formula : C₆H₆O₂
Molecular weight : 110.11 g/mol
CAS-No. : 123-31-9
EC-No. : 204-617-8
Index-No. : 604-005-00-4

Hazardous components

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroquinone</td>
<td>Acute Tox. 4; Eye Dam. 1; Skin Sens. 1; Muta. 2; Carc. 2; Aquatic Acute 1; Aquatic Chronic 1; H302, H317, H318, H341, H351, H410</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
If swallowed
Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media
Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
Carbon oxides

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
No data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up
Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Further processing of solid materials may result in the formation of combustible dusts. The potential for combustible dust formation should be taken into consideration before additional processing occurs.
Provide appropriate exhaust ventilation at places where dust is formed.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place.
Air and light sensitive.
Storage class (TRGS 510): Non Combustible Solids

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters
Components with workplace control parameters
<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>TWA</td>
<td>1.000000 mg/m³</td>
<td>USA. ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td><strong>Remarks</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye irritation Eye damage</td>
<td>Adopted values or notations enclosed are those for which changes are proposed in the NIC. See Notice of Intended Changes (NIC). Confirmed animal carcinogen with unknown relevance to humans.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>USA. ACGIH Threshold Limit Values (TLV)</td>
<td></td>
</tr>
<tr>
<td><strong>Dermal Sensitization</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye irritation Eye damage</td>
<td>2014 Adoption Confirmed animal carcinogen with unknown relevance to humans</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>2.000000 mg/m³</td>
<td>USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
<td></td>
</tr>
<tr>
<td></td>
<td>C</td>
<td>2.000000 mg/m³</td>
<td>USA. NIOSH Recommended Exposure Limits</td>
<td></td>
</tr>
<tr>
<td><strong>Biological occupational exposure limits</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Component</td>
<td>CAS-No.</td>
<td>Parameters</td>
<td>Value</td>
<td>Biological specimen</td>
</tr>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>Methemoglobin</td>
<td>1.500 %</td>
<td>In blood</td>
</tr>
<tr>
<td><strong>Remarks</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>During or end of shift</td>
<td></td>
</tr>
</tbody>
</table>

### 8.2 Exposure controls

**Appropriate engineering controls**
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

**Personal protective equipment**

**Eye/face protection**
Face shield and safety glasses. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

**Skin protection**
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

**Full contact**
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

**Splash contact**
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

**Body Protection**
Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Respiratory protection**
Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**Control of environmental exposure**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

---

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**9.1 Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Form: crystalline</td>
</tr>
<tr>
<td></td>
<td>Colour: colourless</td>
</tr>
<tr>
<td><strong>Odour</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Odour Threshold</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>3.7 at 70 g/l</td>
</tr>
<tr>
<td><strong>Melting point/freezing point</strong></td>
<td>Melting point/range: 172 - 175 °C (342 - 347 °F) - lit.</td>
</tr>
<tr>
<td><strong>Initial boiling point and boiling range</strong></td>
<td>285 °C (545 °F) - lit.</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>165 °C (329 °F) - closed cup</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Upper/lower flammability or explosive limits</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Vapour pressure</strong></td>
<td>1 hPa (1 mmHg) at 132 °C (270 °F)</td>
</tr>
<tr>
<td><strong>Vapour density</strong></td>
<td>3.80 - (Air = 1.0)</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>1.332 g/cm3</td>
</tr>
<tr>
<td><strong>Water solubility</strong></td>
<td>50 g/l</td>
</tr>
<tr>
<td><strong>Partition coefficient: n-octanol/water</strong></td>
<td>log Pow: 0.59</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature</strong></td>
<td>515.56 °C (960.01 °F)</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Explosive properties</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Oxidizing properties</strong></td>
<td>No data available</td>
</tr>
</tbody>
</table>
9.2 Other safety information

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bulk density</td>
<td>550 - 650 kg/m³</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>Methanol, Diethylether</td>
</tr>
<tr>
<td>Relative vapour density</td>
<td>3.80 - (Air = 1.0)</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
Air, Light.

10.5 Incompatible materials
Strong bases, Strong oxidizing agents

10.6 Hazardous decomposition products
Other decomposition products - No data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

**Acute toxicity**
LD₅₀ Oral - Rat - 367.3 mg/kg
(OECD Test Guideline 401)

Inhalation: No data available

LD₅₀ Dermal - Rabbit - > 2,000 mg/kg
(OECD Test Guideline 402)

No data available

**Skin corrosion/irritation**
No data available

**Serious eye damage/eye irritation**
No data available

**Respiratory or skin sensitisation**
in vivo assay - Mouse
Result: May cause sensitisation by skin contact.
May cause allergic skin reaction.
(OECD Test Guideline 429)

**Germ cell mutagenicity**
Laboratory experiments have shown mutagenic effects.
In vitro tests showed mutagenic effects

**DNA repair**
Rat - Liver cells
Result: negative

**Mutagenicity (micronucleus test)**
Mouse
Result: positive
Carcinogenicity
This product is or contains a component that has been reported to be possibly carcinogenic based on its IARC, ACGIH, NTP, or EPA classification.

Limited evidence of carcinogenicity in animal studies

IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (Hydroquinone)
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information
RTECS: MX3500000
Absorption into the body leads to the formation of methemoglobin which in sufficient concentration causes cyanosis. Onset may be delayed 2 to 4 hours or longer.
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.
Liver - Irregularities - Based on Human Evidence
Liver - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity
Toxicity to fish LC50 - Oncorhynchus mykiss (rainbow trout) - 0.04 - 0.1 mg/l - 96.0 h
Toxicity to daphnia and other aquatic invertebrates EC50 - Daphnia magna (Water flea) - 0.13 mg/l - 48 h
Toxicity to algae EC50 - Pseudokirchneriella subcapitata (green algae) - 0.335 mg/l - 72 h

12.2 Persistence and degradability
Biodegradability Biotic/Aerobic - Exposure time 14 d
Result: 86 % - Readily biodegradable

12.3 Bioaccumulative potential
Bioaccumulation Leuciscus idus (Golden orfe) - 3 d
- 50 μg/l
Bioconcentration factor (BCF): 40

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted
12.6 Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product
Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste
disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a
chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 3077  Class: 9    Packing group: III
Proper shipping name: Environmentally hazardous substances, solid, n.o.s. (Hydroquinone)
Reportable Quantity (RQ): 100 lbs
Poison Inhalation Hazard: No

IMDG
UN number: 3077  Class: 9    Packing group: III
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Hydroquinone)
Marine pollutant: yes

IATA
UN number: 3077  Class: 9    Packing group: III
Proper shipping name: Environmentally hazardous substance, solid, n.o.s. (Hydroquinone)

Further information
EHS-Mark required (ADR 2.2.9.1.10, IMDG code 2.10.3) for single packagings and combination packagings containing
inner packagings with Dangerous Goods > 5L for liquids or > 5kg for solids.

15. REGULATORY INFORMATION

SARA 302 Components
The following components are subject to reporting levels established by SARA Title III, Section 302:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>2007-07-01</td>
</tr>
</tbody>
</table>

SARA 313 Components
The following components are subject to reporting levels established by SARA Title III, Section 313:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>2007-07-01</td>
</tr>
</tbody>
</table>

SARA 311/312 Hazards
Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>2007-07-01</td>
</tr>
</tbody>
</table>

Pennsylvania Right To Know Components

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>2007-07-01</td>
</tr>
</tbody>
</table>

New Jersey Right To Know Components

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>2007-07-01</td>
</tr>
</tbody>
</table>

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

| Acute Tox. | Acute toxicity |
| Aquatic Acute | Acute aquatic toxicity |
| Aquatic Chronic | Chronic aquatic toxicity |
| Carc. | Carcinogenicity |
| Eye Dam. | Serious eye damage |
| H302 | Harmful if swallowed. |
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H341 | Suspected of causing genetic defects. |
| H351 | Suspected of causing cancer. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |

**HMIS Rating**

| Health hazard: | 2 |
| Chronic Health Hazard: | * |
| Flammability: | 1 |
| Physical Hazard | 0 |

**NFPA Rating**

| Health hazard: | 2 |
| Fire Hazard: | 1 |
| Reactivity Hazard: | 0 |

**Further information**

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**Preparation Information**

Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

Version: 3.13 Revision Date: 02/26/2015 Print Date: 05/01/2015